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010158

K642-511
Job Sheet 195947



Part No: K642-511

Job Qty: 1 pcs

Part Name: Saddle 642-511



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/3/19

Job Tracking No:

Due Date: 6/5/19

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG REV Q SHEETS 33-34 IPP Rev:A 07.06.05 new issue EC IPP Rev.B 08.02.05 , Per ECN1080P LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/5/19	6/5/19	0.00	1.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

JUN 04 2019



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Container No: S187442



Part: K642-511

Job No: 195947

Serial No/Batch: S187442

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/04/19

120 QC 4	1 pcs	6/5/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	DAS 58
				QC 4 - 69	9-89 JUN 06 2019
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/5/19	0.00 1.00	QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS 58
				Packaging 3 - 8 - B4B	9-89 JUN 06 2019
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS 21
				Packaging 3 - 36 - B4B	9-89 JUN 06 2019
135 DC - 1 - B4B	1 pcs	6/5/19	0.00 1.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	6/5/19	0.00 1.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS 21
				QC 21 - FG - 53	9-89 JUN 06 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP K642-511

Location: 12/29

135 - (Document Control) Create White labels per PPP K642-511 CHG006

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C35A	Bolt	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5075123
AN3C36A	Bolt	9 Ea (9 ea)	110-Packaging 1 - Pick Kit	FM197074-1
AN3C41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	FM137074-2
AN4C6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5143634
AN5C11A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5110001
AN5C12A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	FM129245
AN5C13A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	FM130404
AN5C15A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5099540
AN5C32A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5047244
AN5C34A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM137279
AN5C35A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM129871
D206-648-013	Ground Handling Wheel Modification	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5148302
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5148412
D2712	Set Screw	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	5059551
D2932-1	Saddle LH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5165369
D2933-1	Saddle LH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5163190
D2934	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5054584
D2935	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101444
D2938-1	Saddle LH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5164415
D2939-1	Saddle LH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5163206
D3396-3	Bushings	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	F153779
D3407-043	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5059286
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157300
D3457-1	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5172538
D3672-1	Washer, Phenolic	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	5163255
D3672-3	Washer, Phenolic	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	5131565
D3672-7	Washer, Phenolic	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	5131568
MS21043-3	Nut	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	5167325
MS21043-4	Nut	13 Ea (13 ea)	110-Packaging 1 - Pick Kit	5173785
MS21043-5	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5156842
NAS1149C0332R	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5174158
NAS1149C0432R	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5155658
NAS1149C0532R	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5106842

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C35A	3	47	0
	AN3C36A	9	293	0
	AN3C41A	8	373	0
	AN4C6A	12	570	0
	AN5C11A	8	106	0
	AN5C12A	4	64	0
	AN5C13A	4	53	0
	AN5C15A	1	33	0
	AN5C32A	2	35	0
	AN5C34A	2	109	0
	AN5C35A	1	52	0
	D206-648-013	1	2	0
	D2652	16	320	0
	D2712	10	529	0
	D2932-1	1	6	0
	D2933-1	1	6	0
	D2934	2	11	0
	D2935	2	16	0
	D2938-1	1	6	0
	D2939-1	1	5	0
	D3396-3	2	22	0
	D3407-043	1	10	0
	D3456-1	1	118	0
	D3457-1	2	37	0
	D3672-1	24	1,727	0
	D3672-3	24	10,832	0
	D3672-7	24	621	0
	MS21043-3	20	1,295	0
	MS21043-4	13	870	0
	MS21043-5	4	199	0
	NAS1149C0332R	24	3,150	0
	NAS1149C0432R	24	1,913	0
	NAS1149C0532R	8	240	0
Part Specifications				
Specifications could not be found.				